

1 Formation, architecture and functionality of microbial biofilms in the food industry.

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9 **Abstract**

10 Recent publications on biofilm formation, architecture and function were reviewed. Biofilm
11 formation begins with organic material, then cell conditioning of a surface. Environmental
12 conditions and microorganisms then influence the establishment of the biofilm architecture.
13 This in turn supports the function of the biofilm which enhances microbial survival,
14 reproduction and contamination of new areas. In the food industry, 'true' biofilms are usually
15 found on closed surfaces such as pipe works where liquid flows over a solid surface. On open
16 surfaces, fouling will affect microbial retention, survival and transfer potential but is less
17 likely to support the development of a true biofilm. Each aspect of biofilm formation is
18 complex with a myriad of influencing factors, which we are only just beginning to elucidate.
19 Much more research needs to be carried out in all aspects of these areas to understand these
20 elegant biofilm and fouling systems if they are ever to be controlled.

21

22 **Introduction**

23 The preparation and processing of food is considered an important route for cross
24 contamination of pathogenic bacteria in food products [1-4]. Within nature, as well as in food
25 processing, cells living freely in bulk solution usually become attached to a surface, and if
26 retained, can then form a biofilm. The formation, architecture and function of biofilms are
27 complex phenomena influenced by surface properties, microbiological and environmental
28 factors which will be related to the specific industrial setting in which they are found (Figure
29 1).

30 Biofilms are defined as matrix-enclosed bacterial populations that are attached to a surface,
31 an interface and/or to each other [5]. It not surprising that more than 99% of all the planets
32 bacteria live in a biofilm since microorganisms gain considerable advantages from being part
33 of a community [6]. Microorganisms are living organisms with a vast range of
34 physiologically and metabolically varied species that enables them to colonise, adapt and
35 utilise almost any situation they encounter. Thus, a biofilm may be a small or large-scale
36 entity and in the food processing environment these may be a few micrometres or several
37 millimetres in thickness [7]. In the food industry, large-scale biofilms or fouling may occur
38 on such items as heat exchangers or may form on enclosed surfaces when they are in contact
39 with a wet product; an example of this is in pipework. Closed or 'true' biofilms usually occur
40 under conditions of continuous or intermittent flow and are considered to have well
41 developed stacked structures with pore channels. Under static conditions, it has been shown
42 that biofilms with different architecture and functionalities occur [8,9].

43 Smaller scale biofilms or biofouling may also occur in the food industry on open surfaces.
44 Open surfaces are exposed, with food being handled or prepared on them and in these
45 situations flow is absent. On an open surface, organic soiling, which may also compromise
46 microorganisms along with the food material, is a major issue in the food processing

47 industries, causing a range of biofouling and microbiological problems [10-12]. The term
48 biofilm is often used to describe cells and organic material retained on a surface; these do not
49 have the characteristic, classic biofilm ‘mushroom’ type morphology. This type of biofouling
50 is common to a regularly cleaned surface, where material may accumulate, but not possess
51 the morphology of a traditional biofilm.

52 Biofilm formation, architecture and function is dependent on a wide range and combination
53 of surface morphologies (chemistry, topography, physicochemistry), environmental
54 conditions (pH, nutrient availability, temperature, host proteins/adhesins, fluid dynamics) and
55 microbiological factors (Gram negative/positive, microbial shape, structure, molecular
56 composition, species, physicochemistry, growth phase, age, presence of flagella, pili,
57 capsules or exopolymeric substances) [13]. However, to cover all these factors is beyond the
58 scope of this review. This article will give a brief summary of recent work on three aspects of
59 the biofilm; formation, architecture and function.

60 **Biofilm Formation**

61 Biofilm formation is a complex process regulated by the diverse characteristics of the
62 surroundings. Perhaps one of the most important factors that influence biofilm formation are
63 the surface properties and deposition organic material. Prior to the onset of biofilm formation,
64 initial cell attachment, adhesion, retention and proliferation must occur. However, before a
65 cell can bind to a surface, the surface is conditioned by adsorbing molecules from the
66 surrounding environment.

67 The chemical, topographical and physicochemical properties of the surface affect initial
68 organic material adsorption and distribution [14-17]. The type and amount of organic
69 material adsorbed onto the surface will then, in turn alter the surface properties [18]. Indeed,
70 it has been demonstrated that a pristine surface only remains as such for one exposure, being
71 subsequently irreversibly altered by organic material [18]. When stainless steel surfaces

72 where repeatedly cleaned thirty times without soiling, organic material was still found to
73 become built up on the surfaces [18]. Further, the biochemical structure, adsorption and
74 distribution of the conditioning film or organic material is dependent on the type of food
75 processing being carried out [19,20], adding an additional level of complexity to the surface
76 (Figure 2). The composition of organic material that might be found in the fish industry
77 (muscle proteins troponin, tropomyosin, and myosin, and the lipid binding protein
78 apolipoprotein) [21], will vary from that deposited on surfaces in the dairy industry (α -casein,
79 β -casein, κ -casein, and α -lactalbumin) [22]. This in turn will affect cell retention [9,10] and
80 thus subsequent biofilm architecture, function [23], surface hygiene and cleanability [12,24].
81 Although most cleaning procedures remove gross organic material and microorganisms, there
82 is concern regarding organic material that is retained on surfaces, especially in surface
83 features [18] because of its influence on the subsequent adhesion of microorganisms and
84 possibly increase the retention of organic soil (Figure 3). An example is *Shewanella*
85 *putrefaciens*, a spoilage bacterium of marine fish, some vacuum-packed meats and chicken
86 that was found to adhere readily to stainless steel disks. In this scenario, it was demonstrated
87 that bacterial adhesion was facilitated by the formation of an initial conditioning film of
88 tryptone soya broth [25]. While it might immediately be thought that biofouling might
89 automatically enhance cell retention and reduce surface hygiene [10,12,24], the adherence of
90 fish protein layers to surfaces has been shown to provide a steric barrier towards bacterial
91 adhesion [20] and thus reduce cell retention. Therefore the influence of organic material or
92 conditioning film on cell retention is a complex issue with sometimes unexpected outcomes.
93 The adsorption of organic material onto a surface may therefore be considered to be of
94 particular importance in the subsequent development of biofilm architecture.

95 **Biofilm architecture**

96 In this article, biofilm architecture is defined as the complex design of the biofilm structure.
97 Once a surface has become conditioned with organic material, biofilm formation can take
98 place, the architecture of which, will be dependent on a number of environmental and
99 microbiological influences. In the majority of environments, biofilms are not usually found in
100 a monoculture but are consortial. Biofilm associated bacteria may sense the growth of the
101 same or other microbial species attached to the surface, either directly through physical
102 contact or indirectly by sensing the proximity of fellow organisms in a process known as
103 quorum sensing [26]. Exopolymeric substances (EPS) are also an important constituent of
104 biofilm formation at surface liquid interfaces. Bacteria and other microorganisms produce
105 extracellular matrix components which help them adhere to surfaces. However, the chemical
106 composition of EPS matrix may differ, depending on the medium in which the biofilm is
107 grown, for instance, it was demonstrated that the EPS of a biofilm grown in tryptic soy broth
108 was more complex than a biofilm grown in meat thawing-loss broth [27].

109 In recent years, it has been demonstrated that cells grown in different nutrients resulted in
110 different biofilm morphologies. For example, a meat *Salmonella* spp. grown in meat thawing-
111 loss broth demonstrated a “cloud-shaped” morphology in a mature biofilm, whereas when
112 grown in tryptic soy broth, biofilms appeared “reticular-shaped” [27]. However, it has also
113 been revealed that some bacteria, for example *L. monocytogenes* were unable to form thick,
114 multilayer biofilms when related to the fish or meat industries [30,31]. In the true sense of
115 biofilm architecture for a number of food pathogens, mature biofilms are generally described
116 as a collection of clusters or knitted chains (*L. monocytogenes*) [8], may be ball shaped
117 (*Listeria monocytogenes*) [8], mushroom shaped (Staphylococcal) [28] or honeycombed
118 shaped (*Vibrio cholerae*) [29]. In multi-species biofilms, alterations in biofilm architecture
119 have also been confirmed when microorganisms have been co-cultured from fresh cut food
120 processing facilities or in raw milk [32,33]. When thirteen Gram negative species were

121 isolated from two fresh produce processing facilities, the strong biofilm producing strains of
122 *Burkholderia caryophylli* and *Ralstonia insidiosa* exhibited 180% and 63% increase in
123 biofilm biomass, and significant thickening of the biofilms when co-cultured with *E. coli*
124 O157:H7. This has a subsequent effect on biofilm function since it can be suggested that
125 when bacteria interact synergistically in biofilm formation, there is a potential for the
126 increased survival of such pathogenic bacteria as *E. coli* O157:H7 in fresh produce
127 processing environments [32].

128 A number of studies which concentrate on specific environmental elements that may
129 influence biofilm architecture have also been carried out. One of the most investigated
130 parameters is that of temperature which has been shown to produce increased biofilm
131 production with a variety of *L. monocytogenes* or *S. enterica* strains that were found in a food
132 production environment [33-36]. pH and biocides have also been shown to have a significant
133 effect on biofilm architecture; the food pathogens *E. coli*, *L. monocytogenes* or *S. enterica*
134 serovar Typhimurium demonstrated that increased biofilm production was correlated to the
135 most acidic, or most alkaline growth conditions tested [37-41]. In contrast to the above
136 findings, others have established that there was no consistent relationships between biofilm-
137 forming ability and capacity to withstand stress exposures (acid, alkaline, heat and high
138 hydrostatic pressure treatments) using verocytotoxigenic *Escherichia coli* strains [42]. The
139 effect of the surrounding media has also been demonstrated to affect biofilm architecture,
140 whereby enhanced biofilm production by *L. monocytogenes* was observed early in biofilm
141 maturation in nutrient poor media [34].

142 Further work has been carried out with the emphasis on bacterial serotypes rather than on
143 environmental factors and their influence on biofilm architecture, whereby differences
144 between the biofilm forming capacity were found to exist between different *Salmonella*
145 *enterica* serovars taken from different stages of the poultry farm environment [36]. This work

146 demonstrated that certain farm isolates were capable of forming biofilms under laboratory
147 conditions, whereas laboratory grown strains were not [36].
148 As might be expected, the role of hydrodynamics has a significant effect on biofilm
149 architecture. Yazdi and Ardenaki [43] investigated in a micro channel the influence of fluid
150 flow on the dynamics of motile microorganisms and their aggregation. They showed that
151 vortical structures promoted cell aggregation and triggered biofilm streamer formation.
152 Further, using *E. coli* it was demonstrated that biofilms adapted their architecture in order to
153 cope with hydrodynamic conditions and nutrient availability [44]. It was found that until a
154 certain thickness was reached, nutrient availability dictated biofilm architecture but when a
155 critical thickness was exceeded, mechanical resistance to shear stress (i.e. biofilm cohesion)
156 became more important [44].

157 **Biofilm Function**

158 Biofilm functionality may be defined in this review as the manner in which the biofilm
159 operates. Biofilm function, is highly dependent on environmental and microbiological
160 factors. The function of the biofilm is thought to be developed in order to primarily provide
161 defence for the cells against harmful conditions and allow further cell colonisation of
162 available surfaces [14]. The build-up of the biofilm structure and extracellular matrix
163 provides protection from physical factors and from predators, as well as potentially providing
164 a diffusion barrier against different chemical compounds (such as antibiotics, biocides, and
165 disinfectants) [45], for example, a complex three-dimensional microscopic structure of a *L.*
166 *monocytogenes* biofilm demonstrated a high resistance to benzalkonium chloride [46].
167 Bacteria in biofilms communicate through signalling molecules and use quorum-sensing to
168 optimize their virulence factors and survival [47]. Quorum sensing is widely recognized as an
169 efficient mechanism to regulate expression of specific genes responsible for communal
170 behaviours in bacteria [48]. Greater antimicrobial resistance has been demonstrated in *S.*

171 *aureus* biofilms when compared to planktonic cells with bacteria isolated from the fish
172 industries [49]. The age of a biofilm has also been suggested to influence both biofilm
173 architecture and function, where an increase in *E. coli* O157:H7 population was observed as
174 storage time progressed on surfaces encountered in meat processing plants [50] and aged *L.*
175 *monocytogenes* biofilms demonstrated resistance to desiccation [23].

176 Although not often recognised, on an open surface, similarities between organic/microbial
177 fouling and a biofilm can be made whereby a complex, heterogeneous matrix of organic
178 material encloses the bacterial population attached to a surface (Figure 4) and the presence of
179 organic material may protect the bacteria from cleaning agents in much the same way.
180 Exposure to conditioning films has also been suggested to affect the function of the biofilm
181 by significantly increasing the survival of *L. monocytogenes* [23], or to be one of the main
182 reasons for disinfection failure [51].

183 **Conclusions**

184 Microbial biofilms are elegant systems that provide an impressive survival trait for
185 microorganisms in food consortia. Each of the biofilm aspects (formation, architecture and
186 function) involve numerous contributing factors which need to be investigated in order to
187 understand these systems further. However, influencing and contributing factors are specific
188 for each food-processing environment and setting. What is also clear is that the definition of a
189 biofilm encompasses many different forms of microbial and organic material consortia.
190 Whatever the setting, these sophisticated systems require much further investigation before
191 we can truly begin to really understand or control them.

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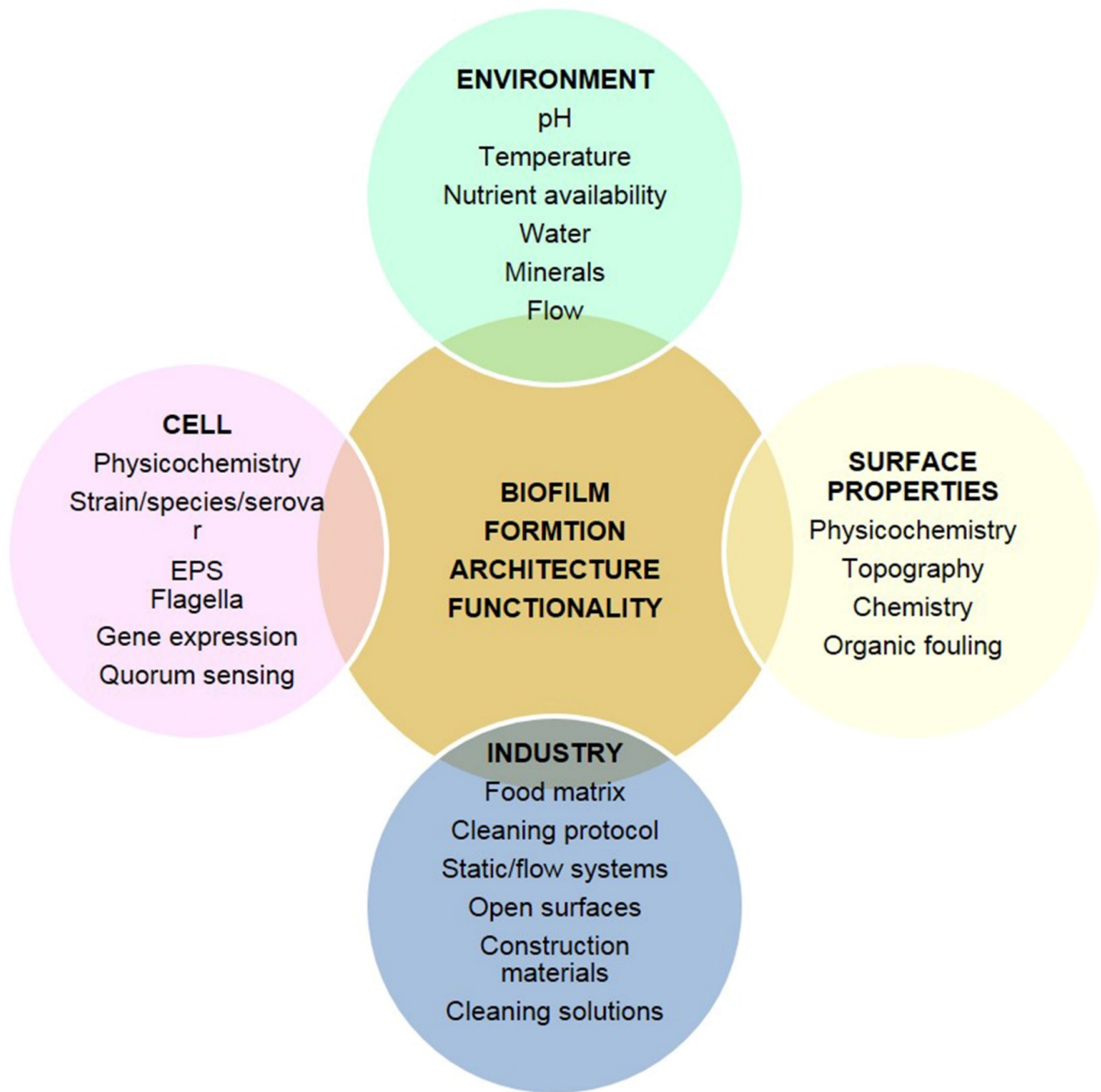
383 cells of isolates originating from food contact surfaces to cleaning agents and found that

384 bacterial biofilms protected with organic matter could be one of the main reasons for

385 disinfection failure emphasising the importance of organic matter in enhancing microbial

386 survival in biofilms.

387



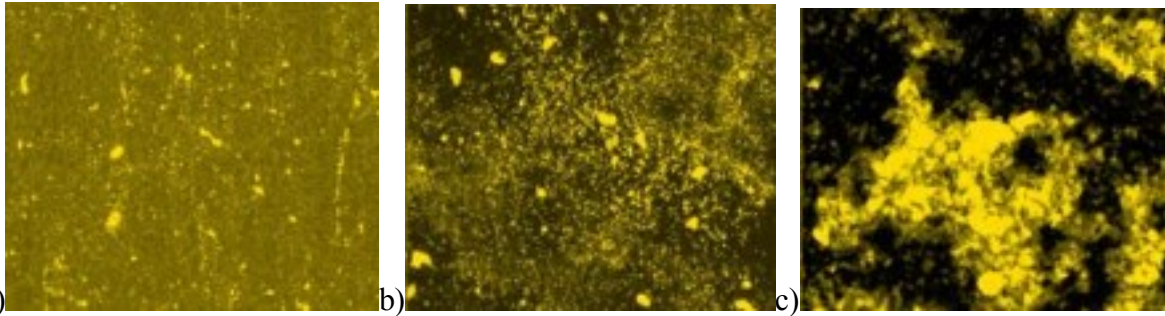
389

390 Figure 1 A complex interplay of factors results in biofilm formation, architecture and hence

391 functionality which are related to the specific industrial food setting in which they are found.

392

393



394

a)

b)

c)

395

Figure 2 Ten percent a) beef extract, b) cod extract and c) whey solution deposited on

396

stainless steel surfaces demonstrating that different organic material produce different

397

patterns of retention of organic material (yellow) across surfaces. This difference in the

398

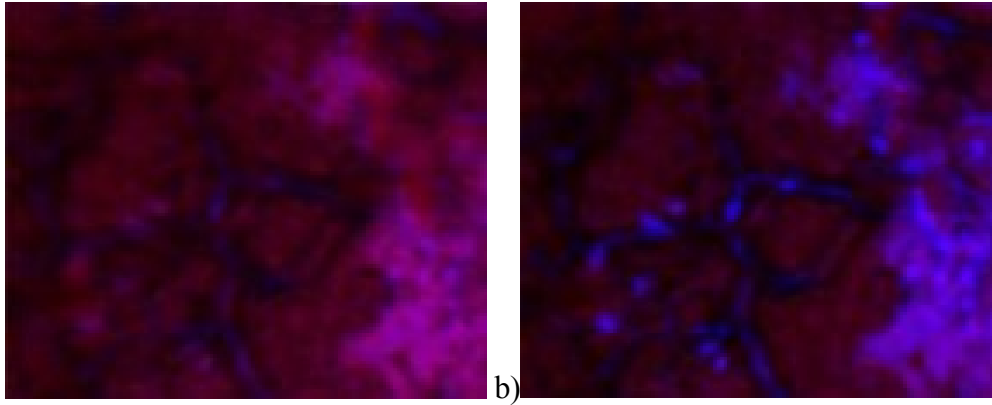
pattern of organic material retention will presumably also affect cell retention and the

399

formation of initial biofilm architecture.

400

401



402

a)

b)

403

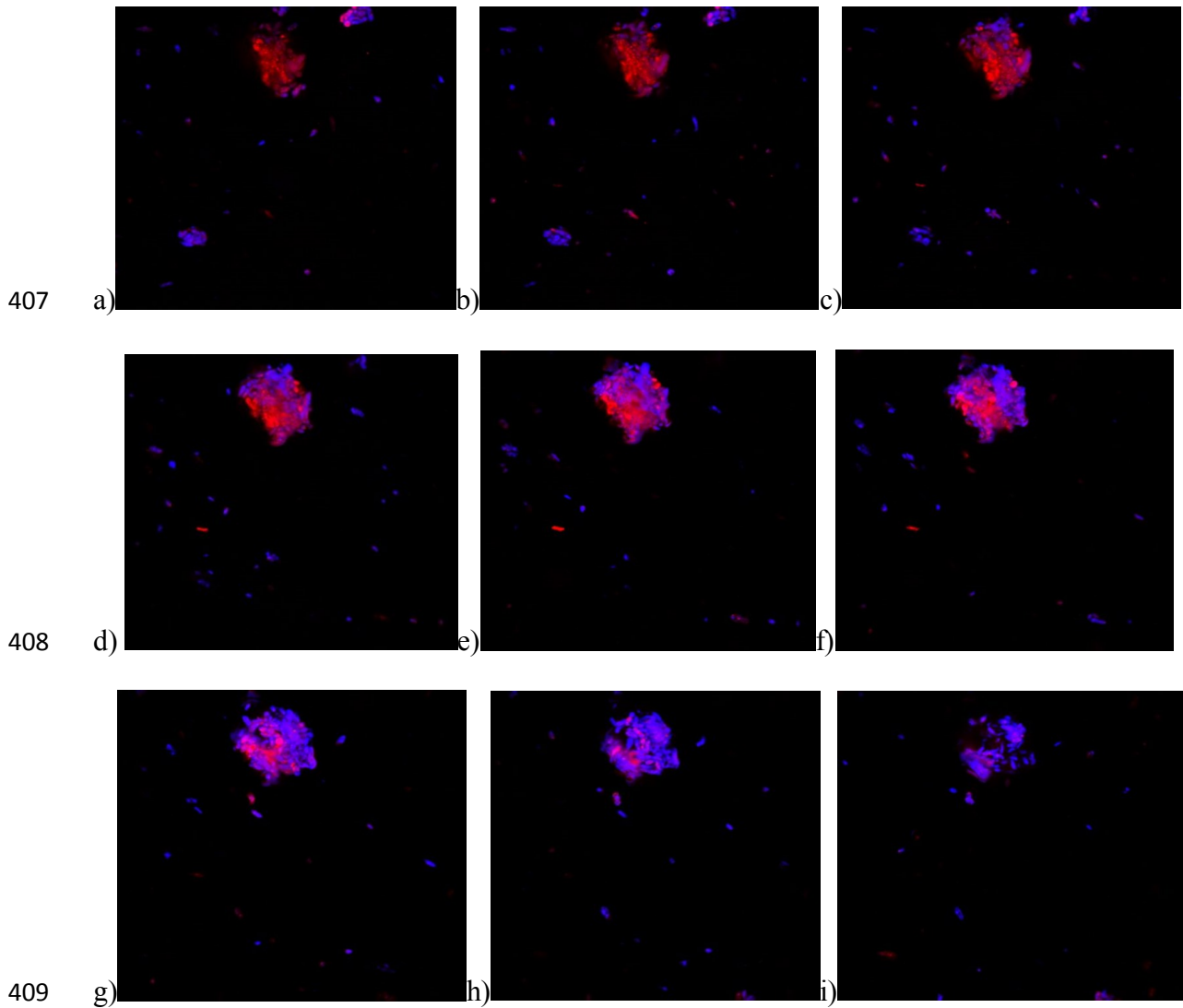
Figure 3 Organic material and cells retained on a surface, resulting in the heterogeneous

404

distribution of a) organic material (red) and b) cells (blue).

405

406



410 Figure 4 Using confocal microscopy it can be demonstrated that as food material and cells are
411 visualised, the distribution of cells (blue) and organic material (pink) form a heterogeneous
412 matrix which may protect the cells. a-c) Nearest the surface the conditioning film is most
413 prevalent but visualising up from the surface to the top of the food particle (d-f) the bacteria
414 become more obvious. At the top of the food particle (g-i) bacteria predominate.

415